



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5149-1

Job Sheet 181579



Part No: D5149-1

Job Qty: 4 ea

Part Name: Fwd Step Base



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/1/18

Job Tracking No:

Due Date: 8/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV A NEW ISSUE 14/09/10 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		8/13/18	0.00	0.00	Start Up Machining-3		SBL 18/09/21
101	CNC Vertical Machining	4 pcs		8/13/18	0.35	2.19	HAAS1-3		SBL 18/09/21
110	QC	4 pcs		8/13/18	0.00	0.00	QC2 Machining-3		SBL 18/09/21
120	QC	4 pcs		8/13/18	0.00	0.00	QC8 Machining-3		SBL 18/09/21
121	QC	4 pcs		8/13/18	0.00	0.00	QC5	N/A	38
130	Packaging	4 pcs		8/13/18	0.00	0.00	Packaging3-2	WA001-12	9-38
140	QC21-SA	4 Ea		8/13/18	0.00	0.00	QC21		21

Part Op 101 - Machine as per Folió FB355
Descriptions: 130 - LOCATION: WA004

(1 blank makes 2 parts)

OCT 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5149-1TRN	Fwd Step Base Turning Detail	2 Ea (.5 ea)	90-Start up Operation	5109432

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5149-1TRN	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																																																																					
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 CANADA
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 www.dartaerospace.com



Container No: **\$112333**
 Part: **D5149 - 1**
 Job No: **181579**
 Serial No/Batch: **\$112333**

Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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